



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 1 General Evaluation

### **Section One: Result Distribution**

Section Two: Instrument Evaluation

Section Three: Within Limits Evaluation

#### Section One: Result Distribution

Content:

Mandatory Parameters

- Summary Table
- Distribution Graphs

Optional Parameters

- Summary Table
- Distribution Graphs

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*

USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



This report is an outcome of the Project CFC/ICAC/33 – CSITC, which benefitted from support from the Common Fund for Commodities and the European Union, partners in Commodity Development.



\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

## Global - Round Trial 2016 - 1

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

Micronaire							
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average	
<b>Average of Instruments (Grubbs)</b>		3.683	5.453	4.667	5.079		
<b>Reference Values for Evaluation</b>		3.683	5.453	4.667	5.079		
<b>Number Of Instruments</b>		112	112	112	112	<b>112</b>	
<b>Inter-Instrument Variation</b>	SD	0.064	0.064	0.055	0.045	<b>0.057</b>	
	based on 30 tests	SD	0.064	0.064	0.055	0.045	<b>0.057</b>
	CV %	1.7	1.2	1.2	0.9	<b>1.2</b>	
	SD	0.069	0.071	0.062	0.056	<b>0.065</b>	
<b>Typical within-instrument Variation (Median)</b>	based on 6 tests	SD	0.069	0.071	0.062	0.056	<b>0.065</b>
	CV %	1.9	1.3	1.3	1.1	<b>1.4</b>	
	SD	0.081	0.082	0.071	0.070	<b>0.076</b>	
	CV %	2.2	1.5	1.5	1.4	<b>1.7</b>	
<b>Typical within-instrument Variation (Median)</b>	between different days with each 6 tests	SD	0.025	0.026	0.024	0.026	<b>0.025</b>
	CV %	0.7	0.5	0.5	0.5	<b>0.5</b>	
	between single tests on one day	SD	0.038	0.038	0.035	0.039	<b>0.038</b>
	CV %	1.0	0.7	0.7	0.8	<b>0.8</b>	
	between all tests on different days	SD	0.047	0.050	0.045	0.049	<b>0.048</b>
	CV %	1.3	0.9	1.0	1.0	<b>1.0</b>	

Strength							
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average	
<b>Average of Instruments (Grubbs)</b>		22.577	27.957	31.166	28.521		
<b>Reference Values for Evaluation</b>		22.577	27.957	31.166	28.521		
<b>Number Of Instruments</b>		110	110	110	110	<b>110</b>	
<b>Inter-Instrument Variation</b>	SD	0.669	0.811	0.847	0.788	<b>0.779</b>	
	based on 30 tests	SD	0.669	0.811	0.847	0.788	<b>0.779</b>
	CV %	3.0	2.9	2.7	2.8	<b>2.8</b>	
	SD	0.754	0.845	0.950	0.870	<b>0.855</b>	
<b>Typical within-instrument Variation (Median)</b>	based on 6 tests	SD	0.754	0.845	0.950	0.870	<b>0.855</b>
	CV %	3.3	3.0	3.0	3.0	<b>3.1</b>	
	SD	0.908	0.982	1.067	1.026	<b>0.996</b>	
	CV %	4.0	3.5	3.4	3.6	<b>3.6</b>	
	between different days with each 6 tests	SD	0.253	0.295	0.335	0.312	<b>0.299</b>
	CV %	1.1	1.1	1.1	1.1	<b>1.1</b>	
<b>Typical within-instrument Variation (Median)</b>	between single tests on one day	SD	0.484	0.488	0.457	0.564	<b>0.498</b>
	CV %	2.1	1.7	1.5	2.0	<b>1.8</b>	
	between all tests on different days	SD	0.567	0.570	0.574	0.639	<b>0.588</b>
	CV %	2.5	2.0	1.8	2.2	<b>2.2</b>	

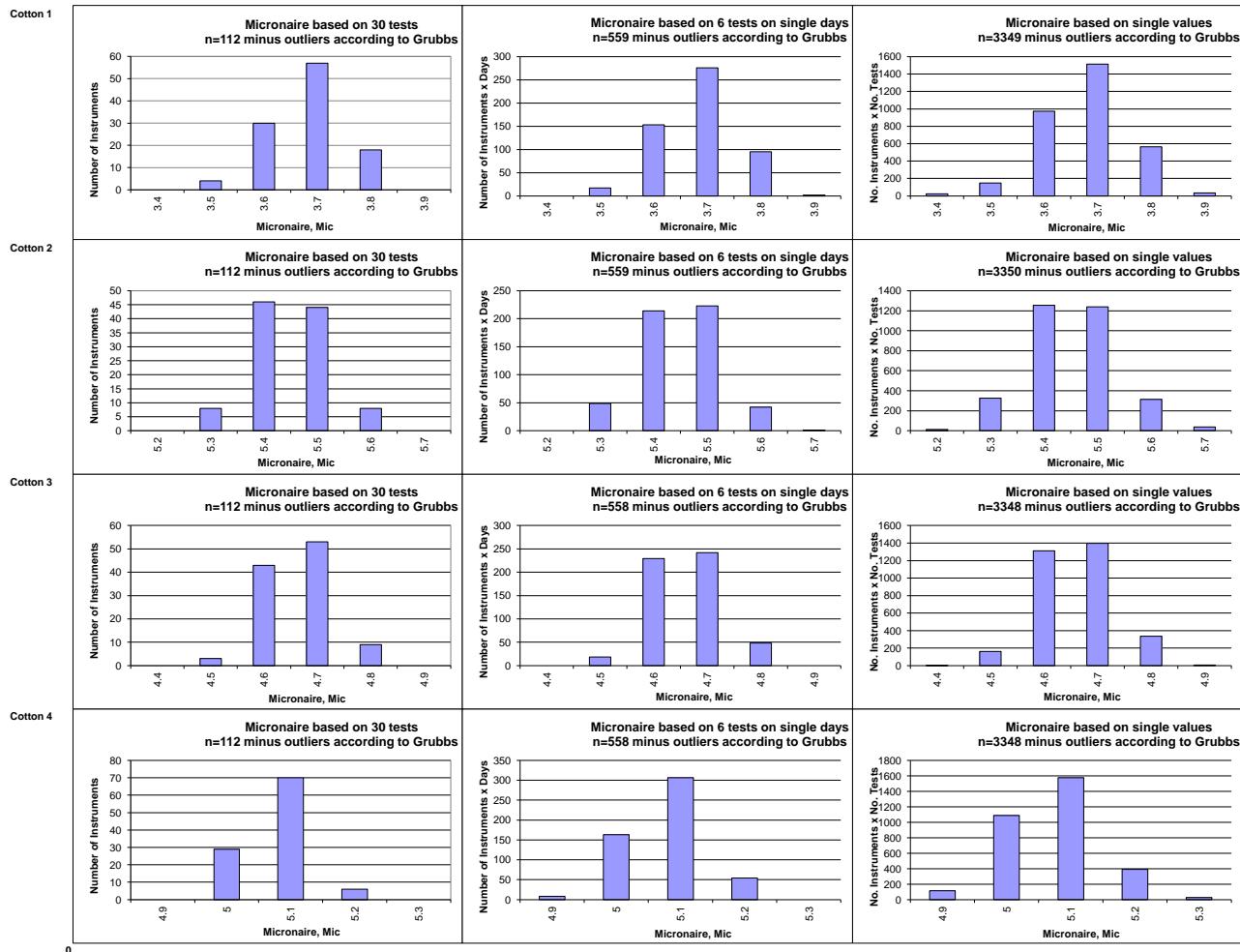
Length							
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average	
<b>Average of Instruments (Grubbs)</b>		0.9827	1.0339	1.1640	1.0505		
<b>Reference Values for Evaluation</b>		0.9827	1.0339	1.1640	1.0505		
<b>Number Of Instruments</b>		112	112	112	112	<b>112</b>	
<b>Inter-Instrument Variation</b>	SD	0.0109	0.0081	0.0086	0.0107	<b>0.0096</b>	
	based on 30 tests	SD	0.0109	0.0081	0.0086	0.0107	<b>0.0096</b>
	CV %	1.1	0.8	0.7	1.0	<b>0.9</b>	
	SD	0.0144	0.0095	0.0098	0.0119	<b>0.0114</b>	
<b>Typical within-instrument Variation (Median)</b>	based on 6 tests	SD	0.0144	0.0095	0.0098	0.0119	<b>0.0114</b>
	CV %	1.5	0.9	0.8	1.1	<b>1.1</b>	
	SD	0.0179	0.0139	0.0142	0.0160	<b>0.0155</b>	
	CV %	1.8	1.3	1.2	1.5	<b>1.5</b>	
	between different days with each 6 tests	SD	0.0051	0.0049	0.0052	0.0050	<b>0.0050</b>
	CV %	0.5	0.5	0.4	0.5	<b>0.5</b>	
<b>Typical within-instrument Variation (Median)</b>	between single tests on one day	SD	0.0106	0.0090	0.0090	0.0111	<b>0.0099</b>
	CV %	1.1	0.9	0.8	1.1	<b>0.9</b>	
	between all tests on different days	SD	0.0123	0.0104	0.0105	0.0119	<b>0.0113</b>
	CV %	1.2	1.0	0.9	1.1	<b>1.1</b>	

Uniformity						
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>		77.882	80.673	82.931	81.132	
<b>Reference Values for Evaluation</b>		77.882	80.673	82.931	81.132	
<b>Number Of Instruments</b>		111	111	111	111	<b>111</b>
<b>Inter-Instrument Variation</b>	SD	0.459	0.494	0.426	0.419	<b>0.449</b>
	based on 30 tests	CV %	0.6	0.6	0.5	0.5
	SD	0.622	0.535	0.504	0.492	<b>0.538</b>
	based on 6 tests	CV %	0.8	0.7	0.6	0.6
<b>Typical within-instrument Variation (Median)</b>	SD	0.859	0.765	0.673	0.713	<b>0.753</b>
	based on single tests	CV %	1.1	0.9	0.8	0.9
	between different days	SD	0.282	0.240	0.280	0.251
	with each 6 tests	CV %	0.4	0.3	0.3	0.3
	SD	0.531	0.477	0.477	0.489	<b>0.493</b>
	between single tests on one day	CV %	0.7	0.6	0.6	0.6
	SD	0.606	0.531	0.534	0.559	<b>0.557</b>
	between all tests on different days	CV %	0.8	0.7	0.6	0.7

Color Rd						
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>		76.299	78.253	79.011	78.190	
<b>Reference Values for Evaluation</b>		76.299	78.253	79.011	78.190	
<b>Number Of Instruments</b>		109	109	109	109	<b>109</b>
<b>Inter-Instrument Variation</b>	SD	0.753	0.832	0.606	0.609	<b>0.700</b>
	based on 30 tests	CV %	1.0	1.1	0.8	0.8
	SD	0.790	0.820	0.619	0.616	<b>0.711</b>
	based on 6 tests	CV %	1.0	1.0	0.8	0.8
<b>Typical within-instrument Variation (Median)</b>	SD	0.829	0.869	0.653	0.677	<b>0.757</b>
	based on single tests	CV %	1.1	1.1	0.8	0.9
	between different days	SD	0.196	0.162	0.137	0.156
	with each 6 tests	CV %	0.3	0.2	0.2	0.2
	SD	0.241	0.180	0.196	0.196	<b>0.203</b>
	between single tests on one day	CV %	0.3	0.2	0.2	0.3
	SD	0.326	0.255	0.259	0.287	<b>0.282</b>
	between all tests on different days	CV %	0.4	0.3	0.3	0.4

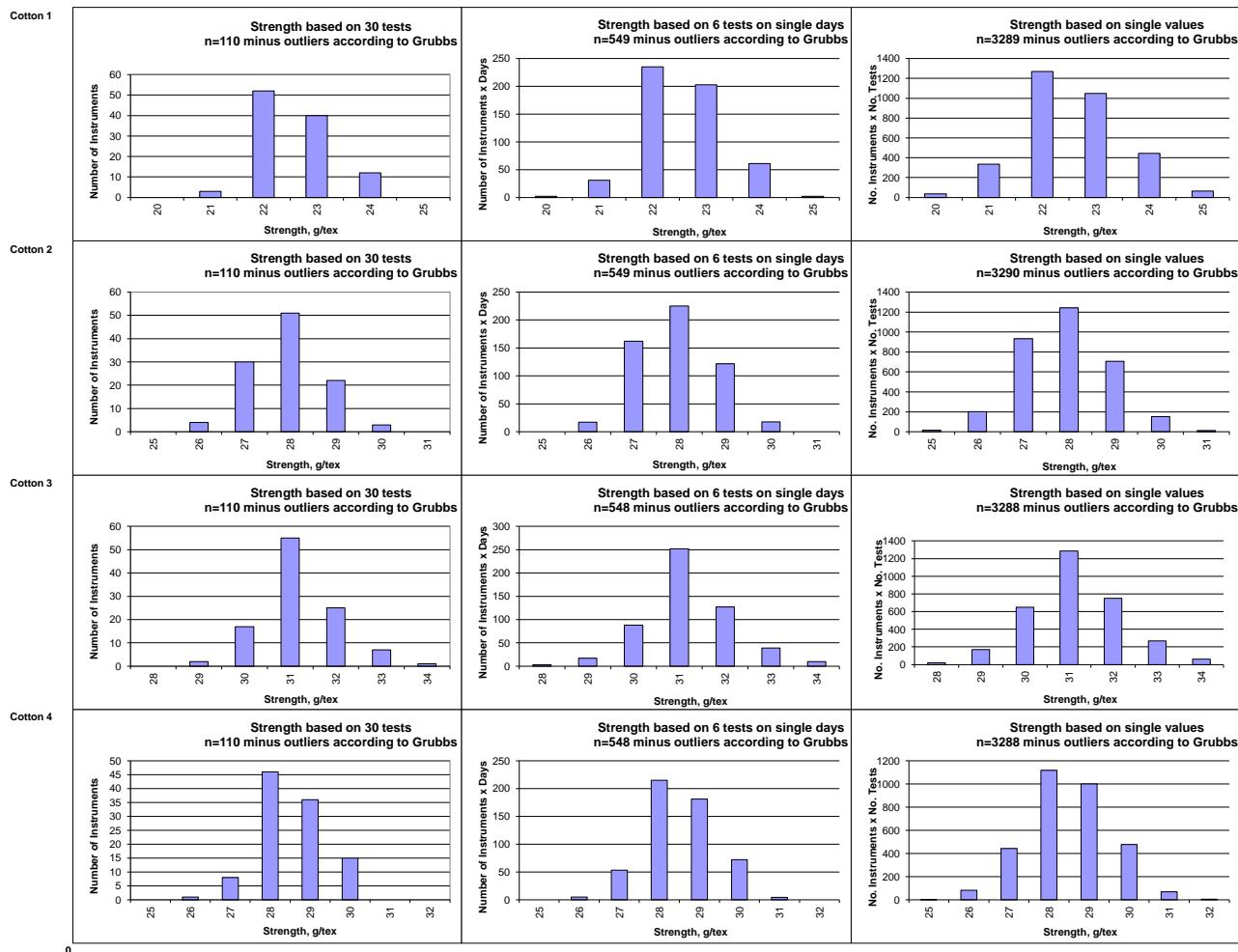
Color +b						
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>		9.050	9.270	9.619	8.531	
<b>Reference Values for Evaluation</b>		9.050	9.270	9.619	8.531	
<b>Number Of Instruments</b>		109	109	109	109	<b>109</b>
<b>Inter-Instrument Variation</b>	SD	0.224	0.214	0.225	0.223	<b>0.221</b>
	based on 30 tests	CV %	2.5	2.3	2.3	2.6
	SD	0.245	0.230	0.241	0.219	<b>0.234</b>
	based on 6 tests	CV %	2.7	2.5	2.5	2.6
<b>Typical within-instrument Variation (Median)</b>	SD	0.285	0.258	0.269	0.251	<b>0.266</b>
	based on single tests	CV %	3.2	2.8	2.8	2.9
	between different days	SD	0.085	0.090	0.084	0.091
	with each 6 tests	CV %	0.9	1.0	0.9	1.1
	SD	0.098	0.083	0.082	0.082	<b>0.086</b>
	between single tests on one day	CV %	1.1	0.9	0.9	1.0
	SD	0.135	0.134	0.117	0.123	<b>0.127</b>
	between all tests on different days	CV %	1.5	1.4	1.2	1.4

Test Result Distributions  
Micronaire



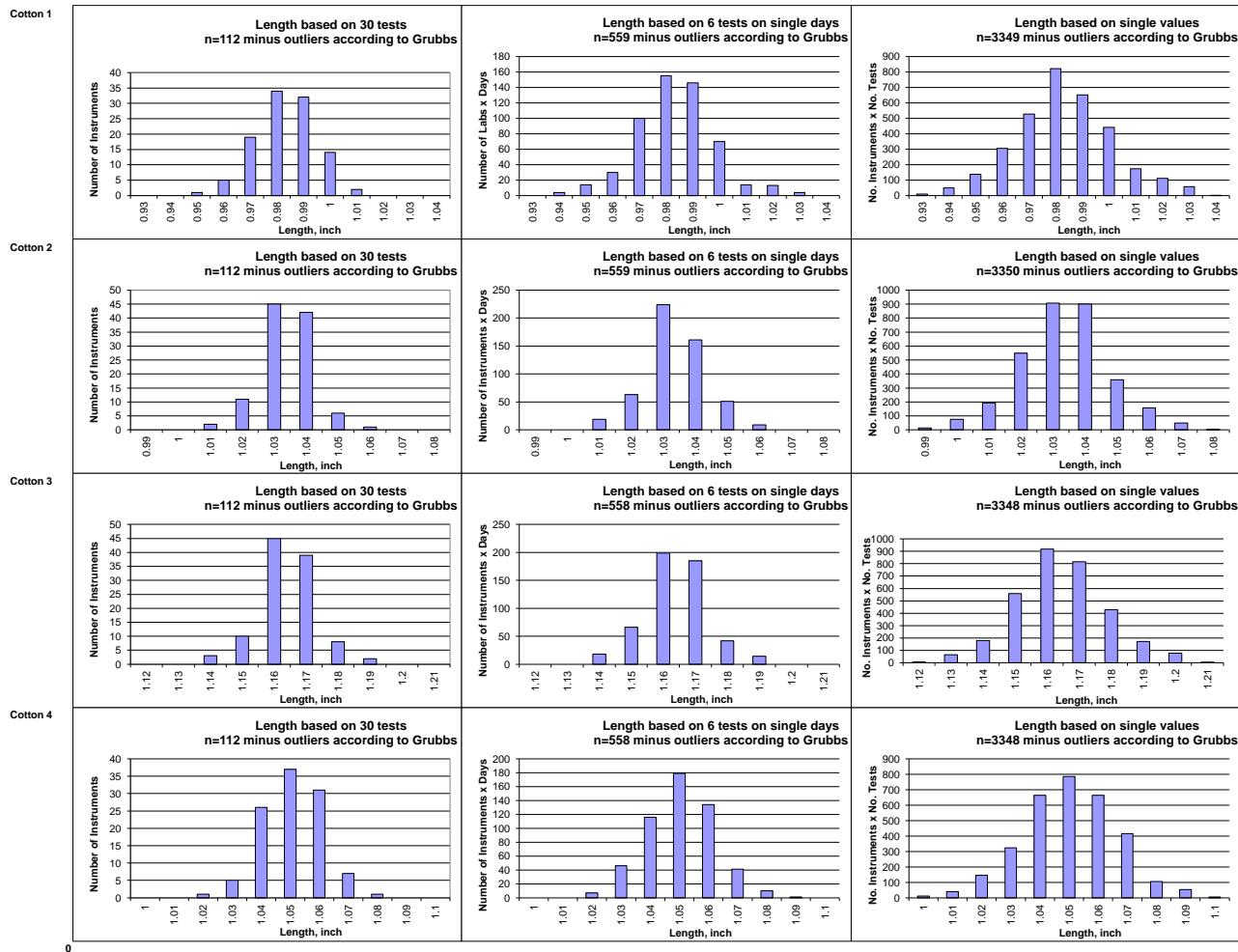
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Strength



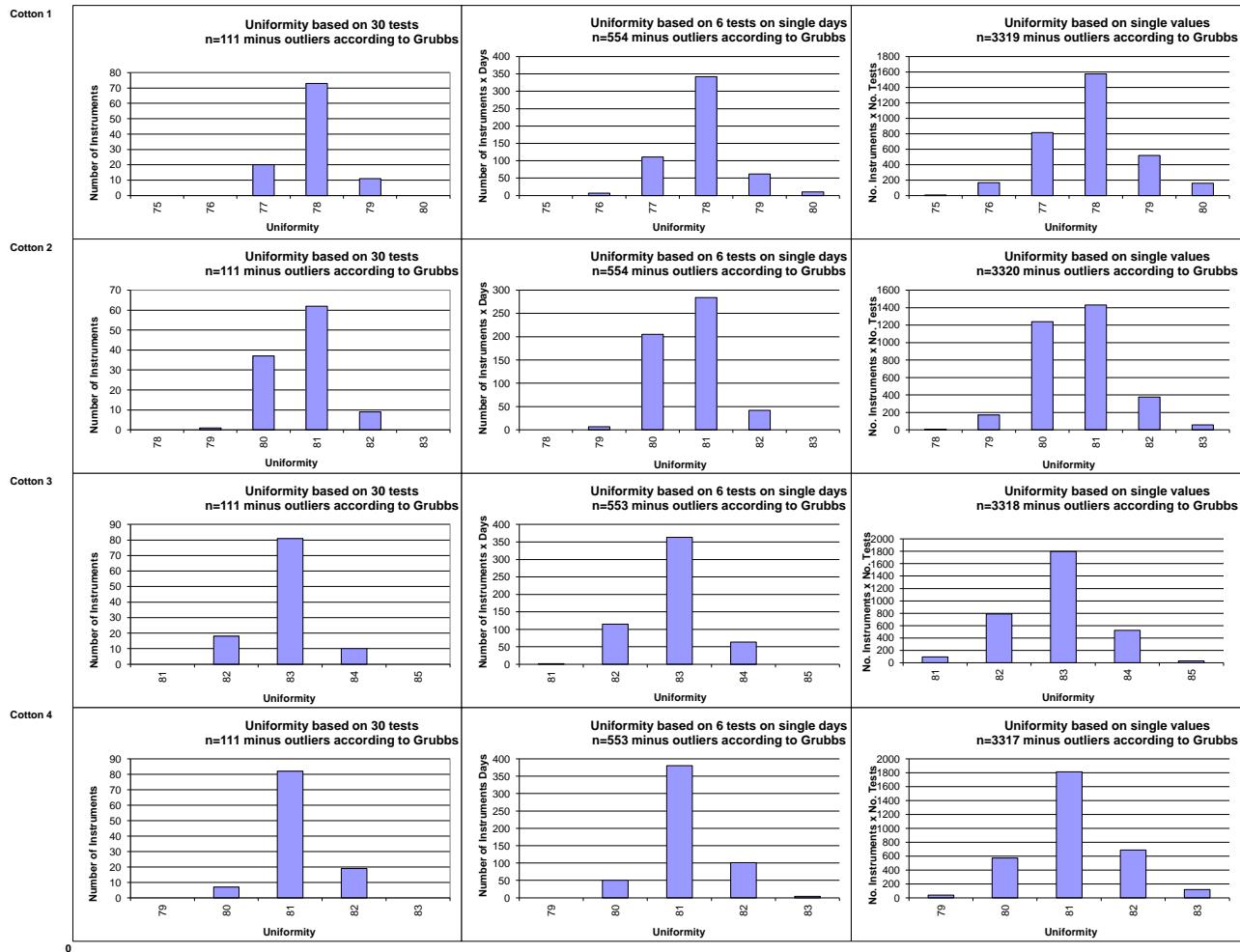
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Test Result Distributions  
Length



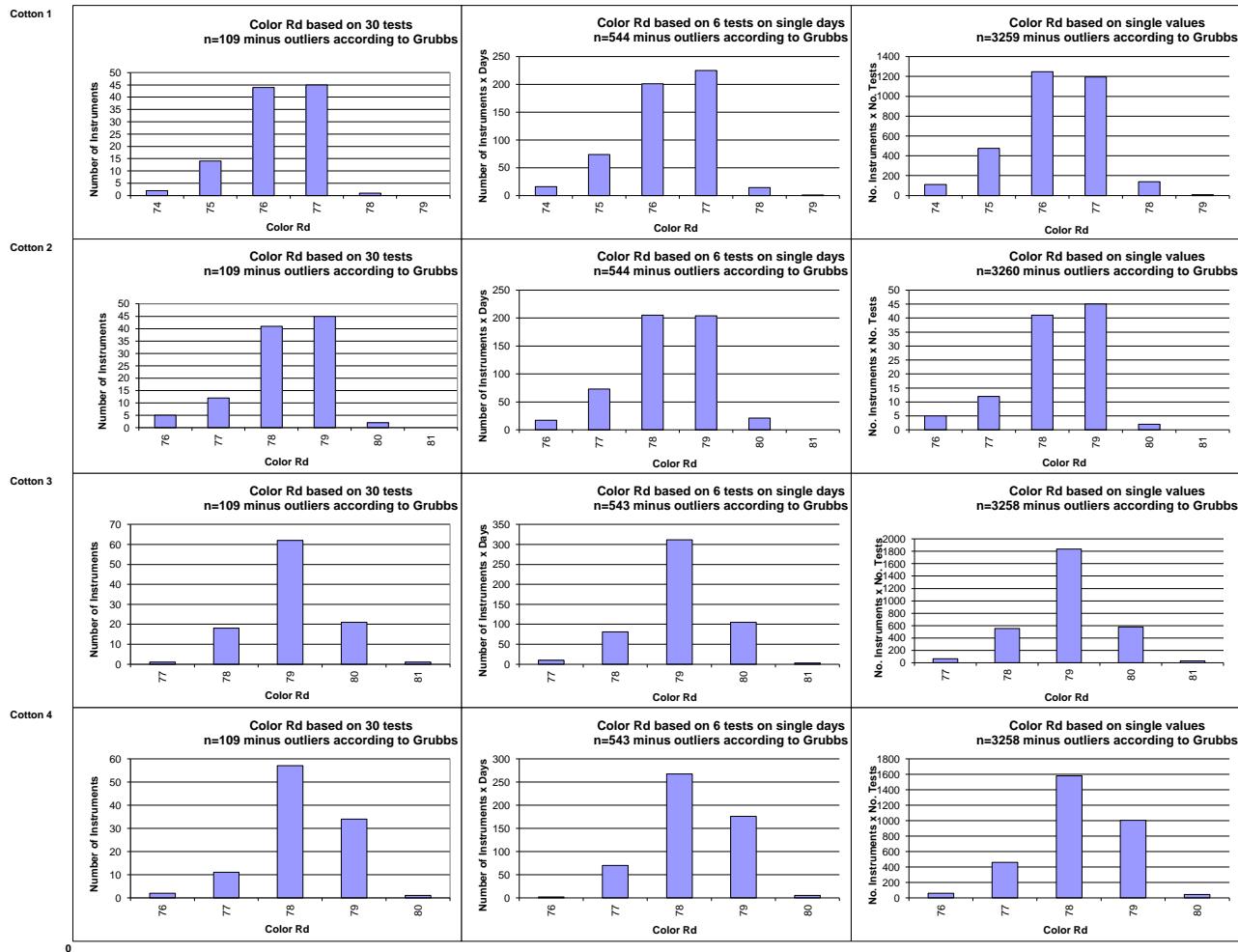
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Test Result Distributions  
Uniformity



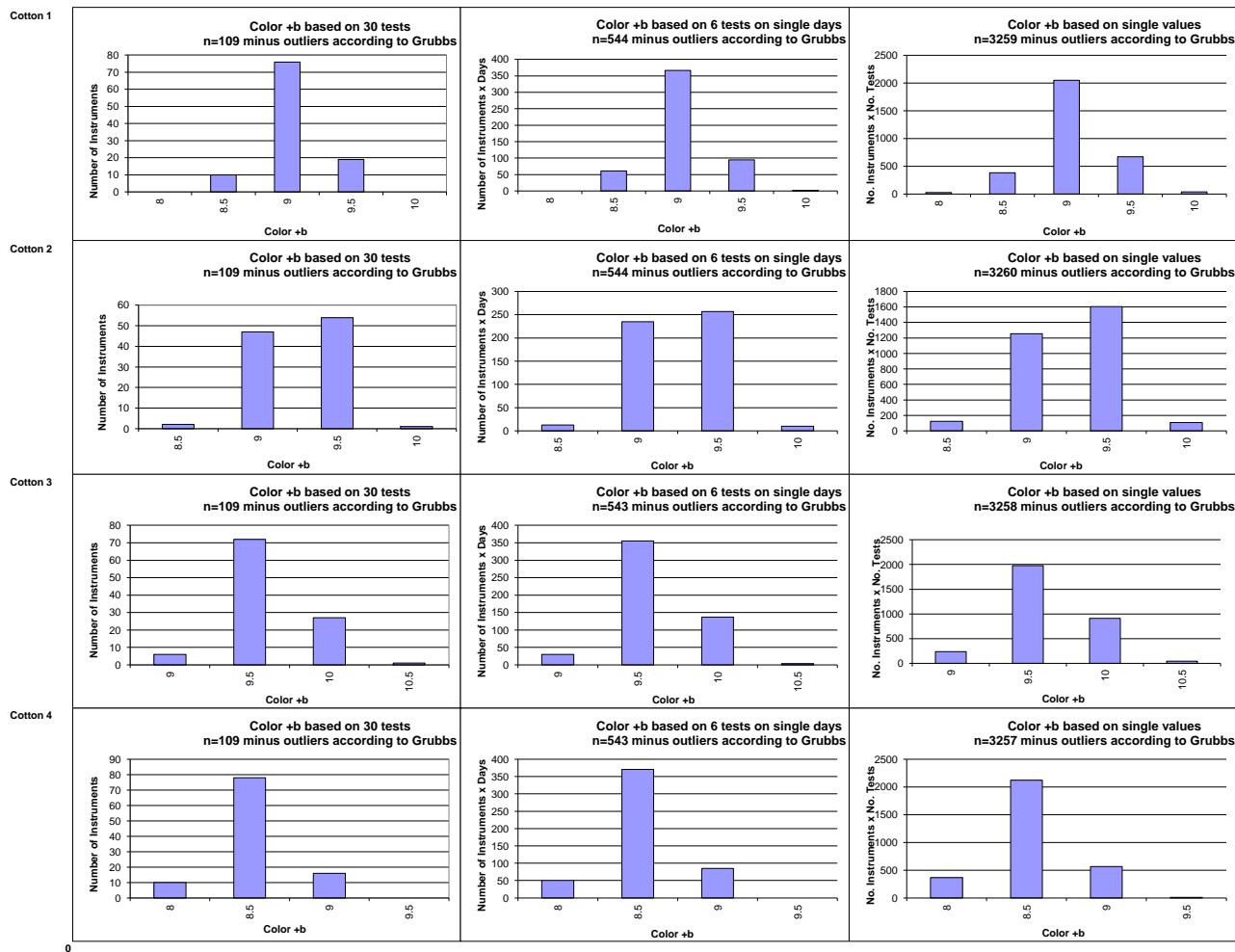
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Test Result Distributions  
Color Rd



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Color +b



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

### Optional Parameters

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

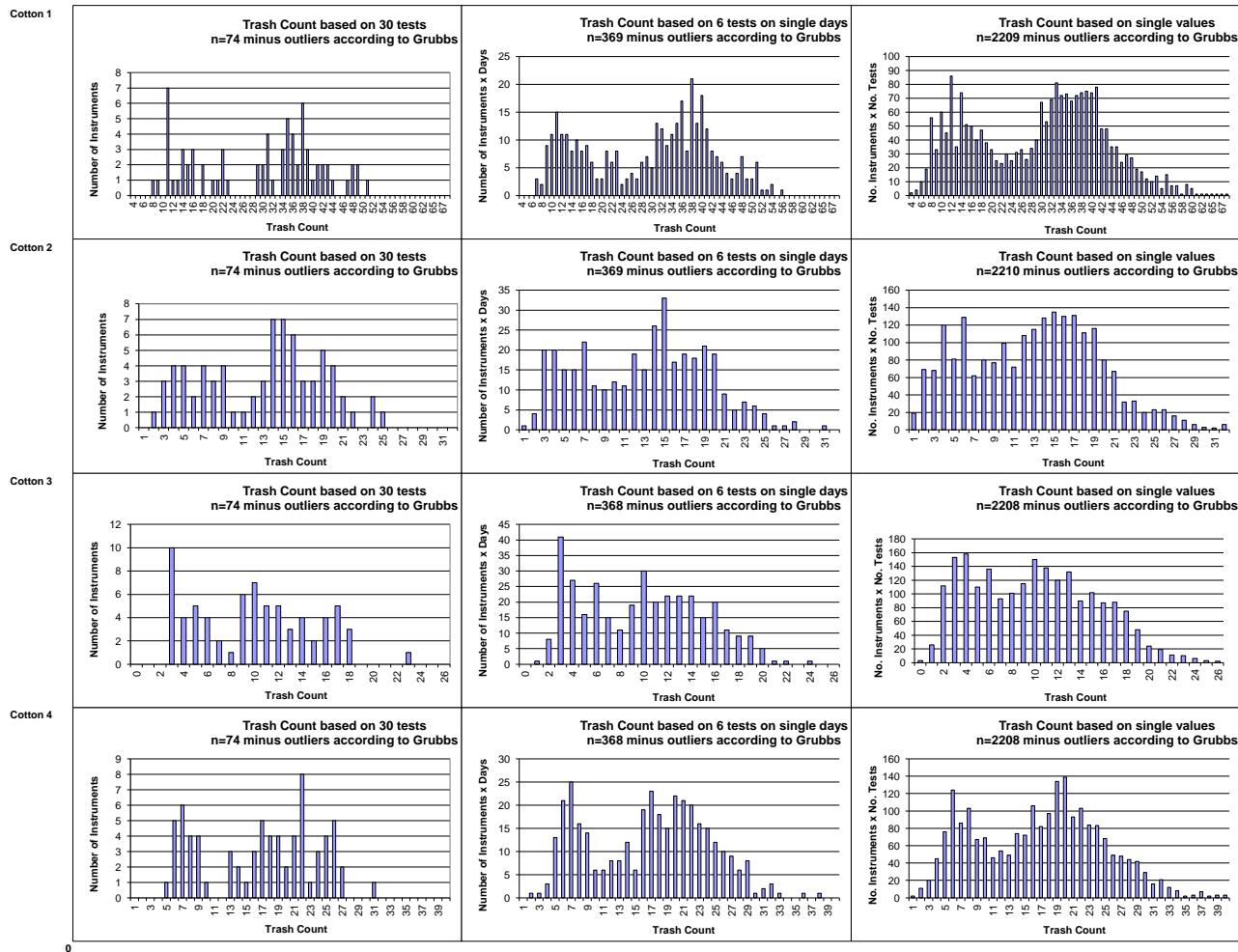
Trash Count							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			29.44	13.02	10.00	16.83	
<b>Reference Values for Evaluation</b>			29.44	13.02	10.00	16.83	
<b>Number Of Instruments</b>			74	74	74	74	<b>74</b>
<b>Inter-Instrument Variation</b>	SD	12.26	6.01	4.97	7.09	<b>7.58</b>	
	based on 30 tests	CV %	41.6	46.2	49.7	42.1	<b>44.9</b>
	SD	12.54	6.23	5.10	7.46	<b>7.83</b>	
	based on 6 tests	CV %	42.6	47.9	51.0	44.3	<b>46.4</b>
<b>Typical within-instrument Variation (Median)</b>	SD	13.08	6.48	5.39	7.85	<b>8.20</b>	
	based on single tests	CV %	44.4	49.8	53.9	46.6	<b>48.7</b>
	between different days	SD	2.66	1.49	1.25	1.79	<b>1.80</b>
	with each 6 tests	CV %	9.0	11.5	12.5	10.7	<b>10.9</b>
	SD	3.00	1.66	1.54	2.02	<b>2.05</b>	
	between single tests on one day	CV %	10.2	12.8	15.4	12.0	<b>12.6</b>
	SD	4.47	2.35	2.15	3.18	<b>3.04</b>	
	between all tests on different days	CV %	15.2	18.0	21.5	18.9	<b>18.4</b>

Trash Area							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			0.263	0.123	0.115	0.164	
<b>Reference Values for Evaluation</b>			0.263	0.123	0.115	0.164	
<b>Number Of Instruments</b>			74	74	74	74	<b>74</b>
<b>Inter-Instrument Variation</b>	SD	0.082	0.037	0.039	0.051	<b>0.052</b>	
	based on 30 tests	CV %	31.1	30.1	33.8	31.2	<b>31.6</b>
	SD	0.092	0.038	0.040	0.055	<b>0.056</b>	
	based on 6 tests	CV %	35.0	31.1	35.1	33.6	<b>33.7</b>
<b>Typical within-instrument Variation (Median)</b>	SD	0.102	0.042	0.046	0.061	<b>0.063</b>	
	based on single tests	CV %	38.8	34.3	40.4	37.5	<b>37.8</b>
	between different days	SD	0.033	0.013	0.016	0.023	<b>0.021</b>
	with each 6 tests	CV %	12.6	10.4	13.7	13.8	<b>12.6</b>
	SD	0.041	0.016	0.016	0.022	<b>0.024</b>	
	between single tests on one day	CV %	15.7	13.4	13.7	13.8	<b>14.1</b>
	SD	0.054	0.024	0.026	0.037	<b>0.035</b>	
	between all tests on different days	CV %	20.6	19.3	22.2	22.7	<b>21.2</b>

Maturity							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			83.31	88.13	86.90	87.61	
<b>Reference Values for Evaluation</b>			83.31	88.13	86.90	87.61	
<b>Number Of Instruments</b>			76	76	76	76	<b>76</b>
<b>Inter-Instrument Variation</b>	SD	3.24	2.32	1.93	1.82	<b>2.32</b>	
	based on 30 tests	CV %	3.9	2.6	2.2	2.1	<b>2.7</b>
	SD	3.24	2.13	1.86	1.75	<b>2.25</b>	
	based on 6 tests	CV %	3.9	2.4	2.1	2.0	<b>2.6</b>
<b>Typical within-instrument Variation (Median)</b>	SD	3.26	2.18	1.88	1.78	<b>2.28</b>	
	based on single tests	CV %	3.9	2.5	2.2	2.0	<b>2.6</b>
	between different days	SD	0.20	0.23	0.15	0.18	<b>0.19</b>
	with each 6 tests	CV %	0.2	0.3	0.2	0.2	<b>0.2</b>
	SD	0.35	0.30	0.24	0.42	<b>0.33</b>	
	between single tests on one day	SD	0.4	0.3	0.3	0.5	<b>0.4</b>
	SD	0.45	0.44	0.36	0.47	<b>0.43</b>	
	between all tests on different days	CV %	0.5	0.5	0.4	0.5	<b>0.5</b>

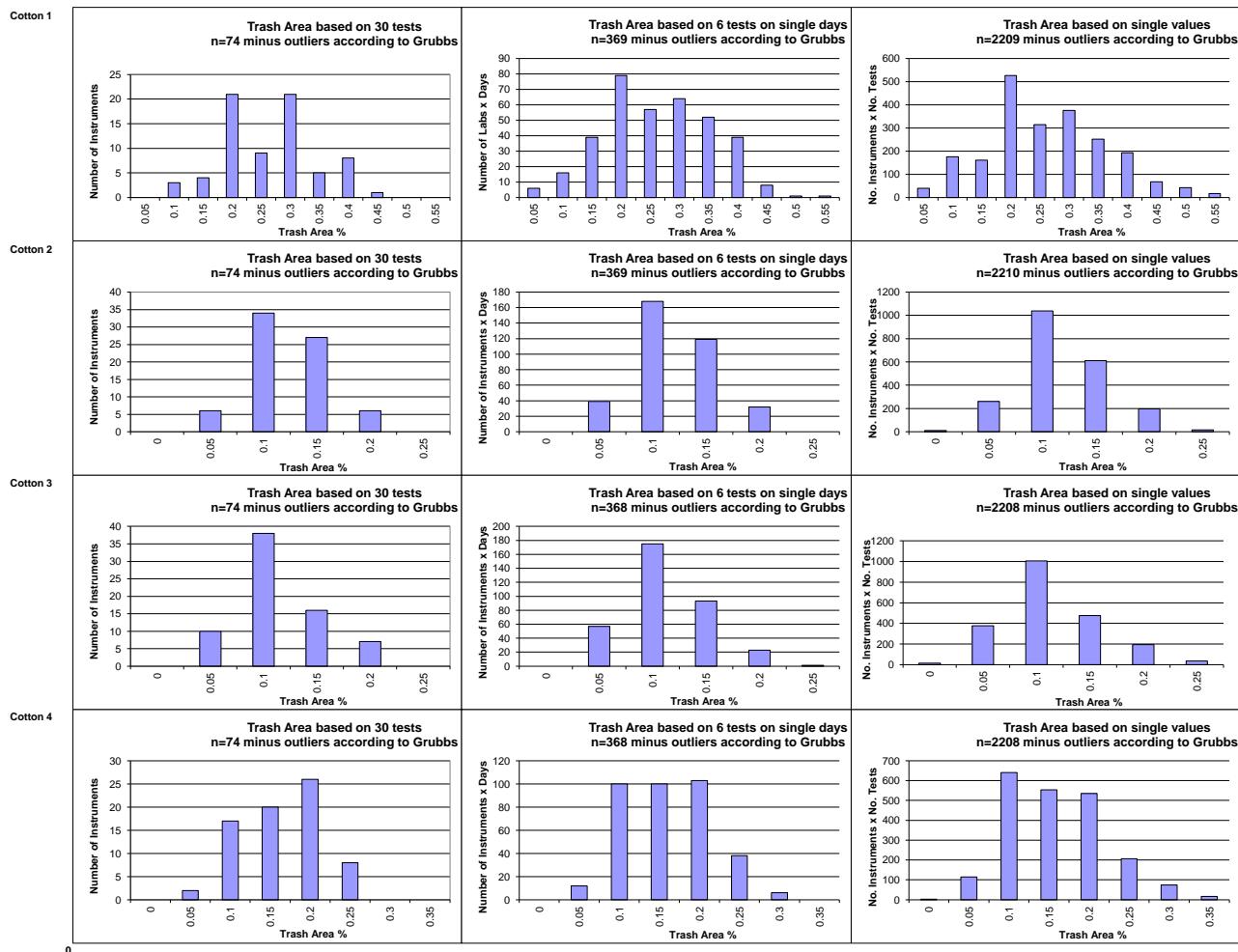
SFI							
		Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average	
<b>Average of Instruments (Grubbs)</b>		15.33	10.85	8.36	10.24		
<b>Reference Values for Evaluation</b>		15.33	10.85	8.36	10.24		
<b>Number Of Instruments</b>		84	84	84	84	<b>84</b>	
<b>Inter-Instrument Variation</b>	SD	2.09	1.02	0.71	0.93	<b>1.19</b>	
	based on 30 tests	CV %	13.6	9.4	8.4	9.0	<b>10.1</b>
	SD	2.09	1.07	0.62	0.96	<b>1.19</b>	
	based on 6 tests	CV %	13.7	9.9	7.5	9.4	<b>10.1</b>
	SD	2.24	1.11	0.74	1.21	<b>1.32</b>	
	based on single tests	CV %	14.6	10.2	8.8	11.8	<b>11.4</b>
<b>Typical within-instrument Variation (Median)</b>	SD	0.37	0.24	0.19	0.29	<b>0.27</b>	
	with each 6 tests	CV %	2.4	2.2	2.2	2.8	<b>2.4</b>
	SD	0.71	0.45	0.32	0.50	<b>0.50</b>	
	between single tests on one day	CV %	4.6	4.2	3.8	4.9	<b>4.4</b>
	SD	0.84	0.54	0.38	0.55	<b>0.58</b>	
	between all tests on different days	CV %	5.5	5.0	4.5	5.4	<b>5.1</b>

Test Result Distributions  
Trash Count



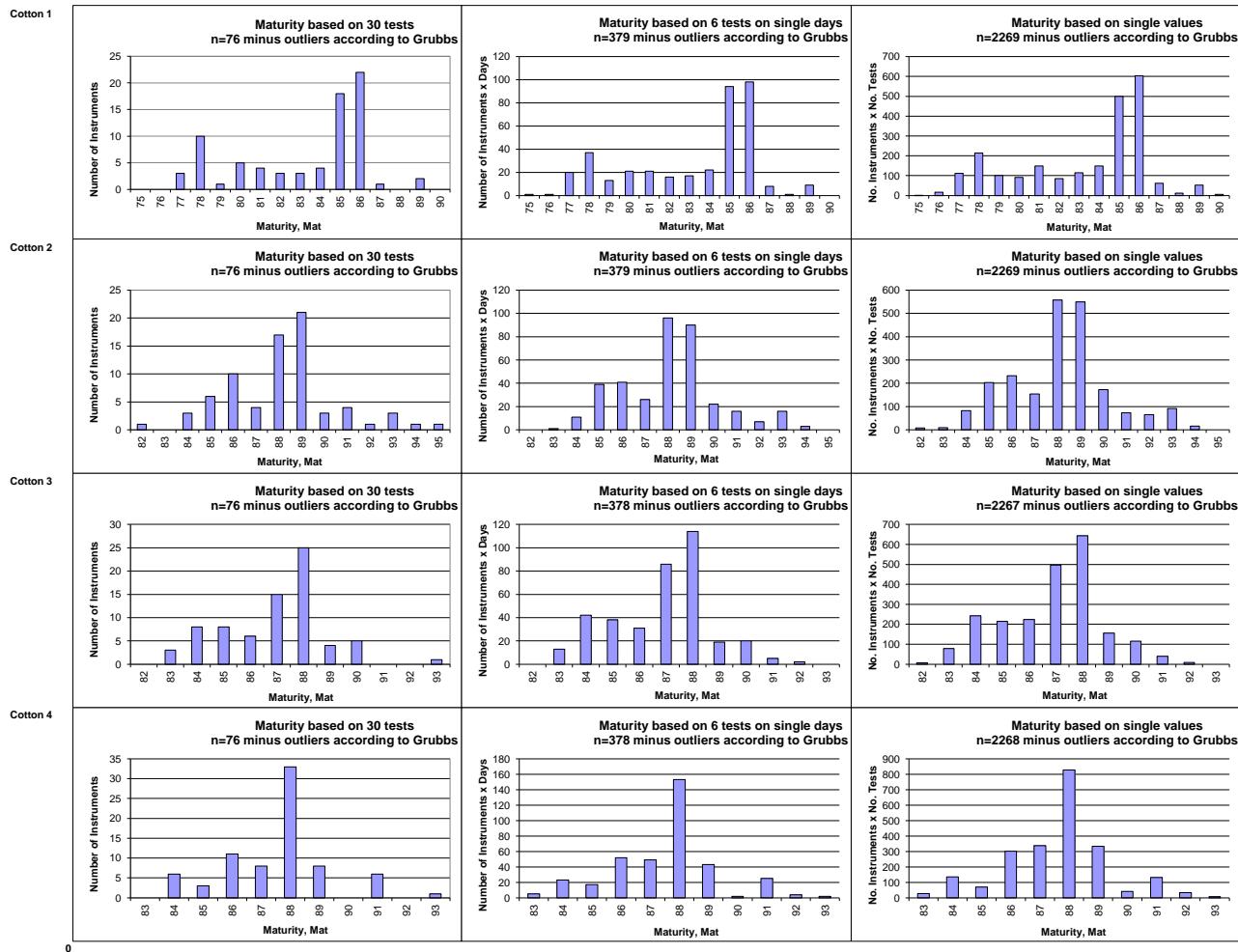
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Trash Area



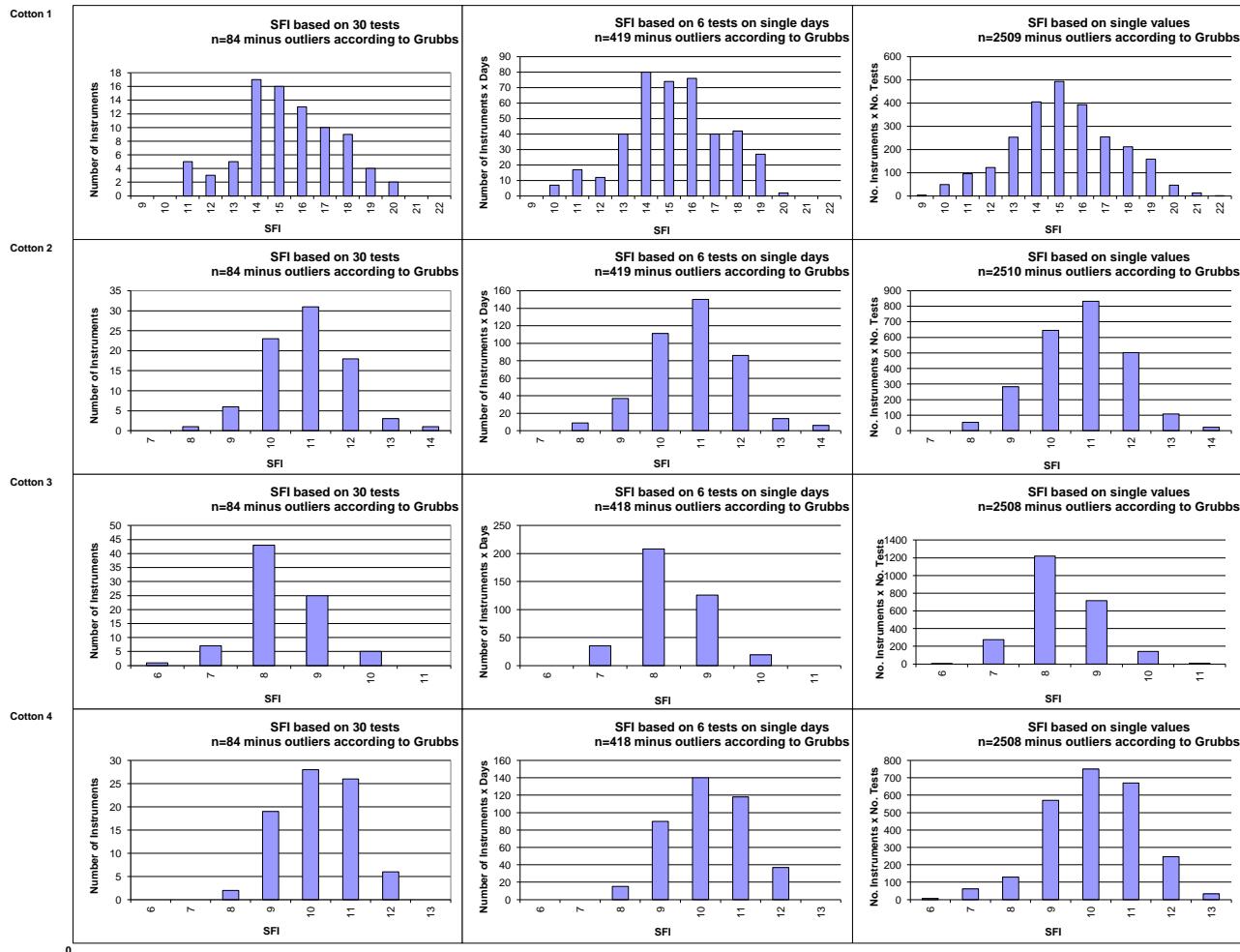
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Maturity



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
SFI



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 1 General Evaluation

Section One: Result Distribution

**Section Two: Instrument Evaluation**

Section Three: Within Limits Evaluation

Section Two: Instrument Evaluation

Content:

- Evaluation of Combined Parameters
- Evaluation of Single Parameters

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*

USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



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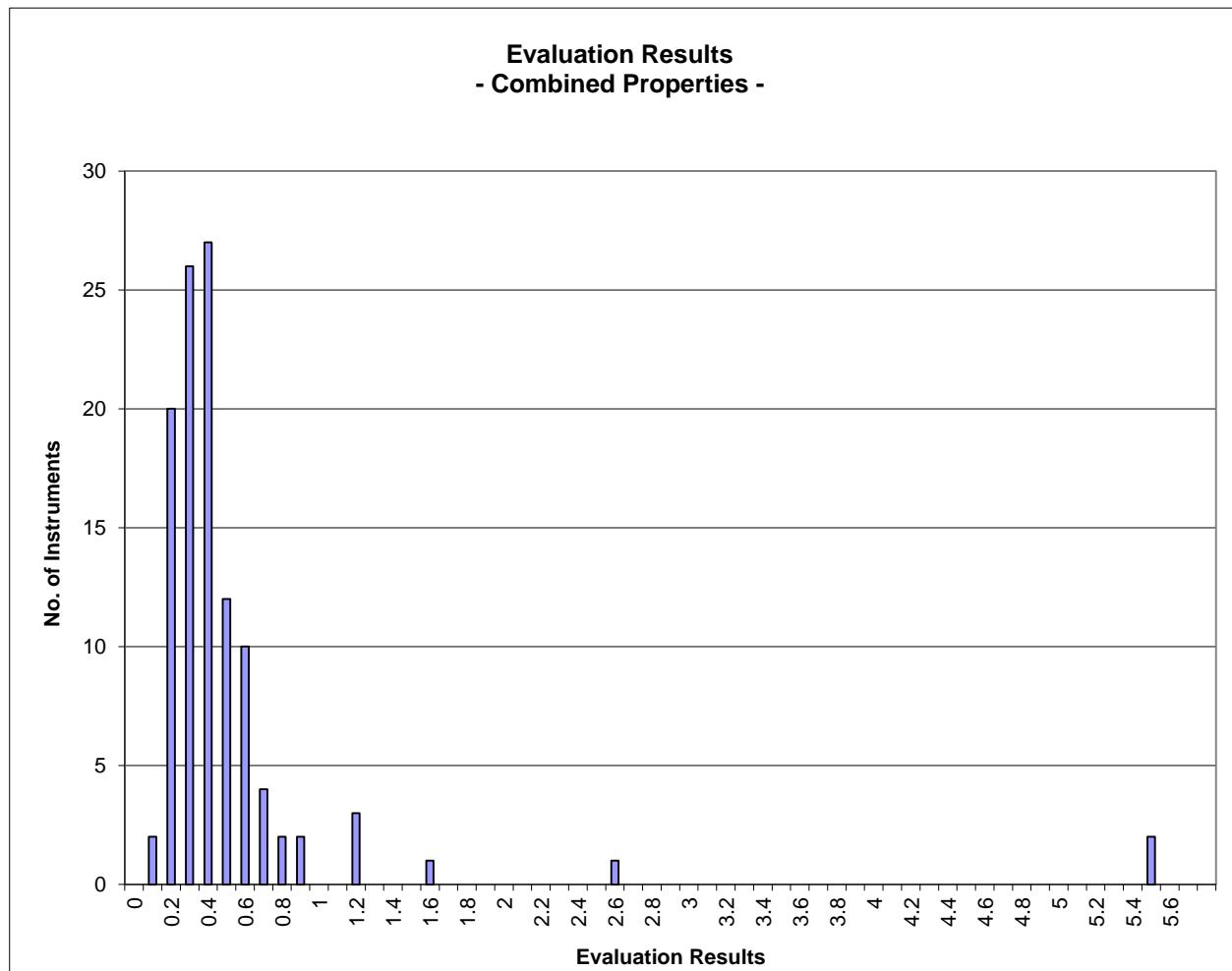
\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

**Instrument Evaluation****- Graph of Combined Properties -**

According to ICAC CSITC Task Force Recommendations

Global - Round Trial 2016 - 1

		Evaluation Combined Prop.
Statistics	Average	0.53
	Median	0.37
	Best Instrument	0.12
	Worst Instrument	5.52



x-Axis shows midpoints of classes

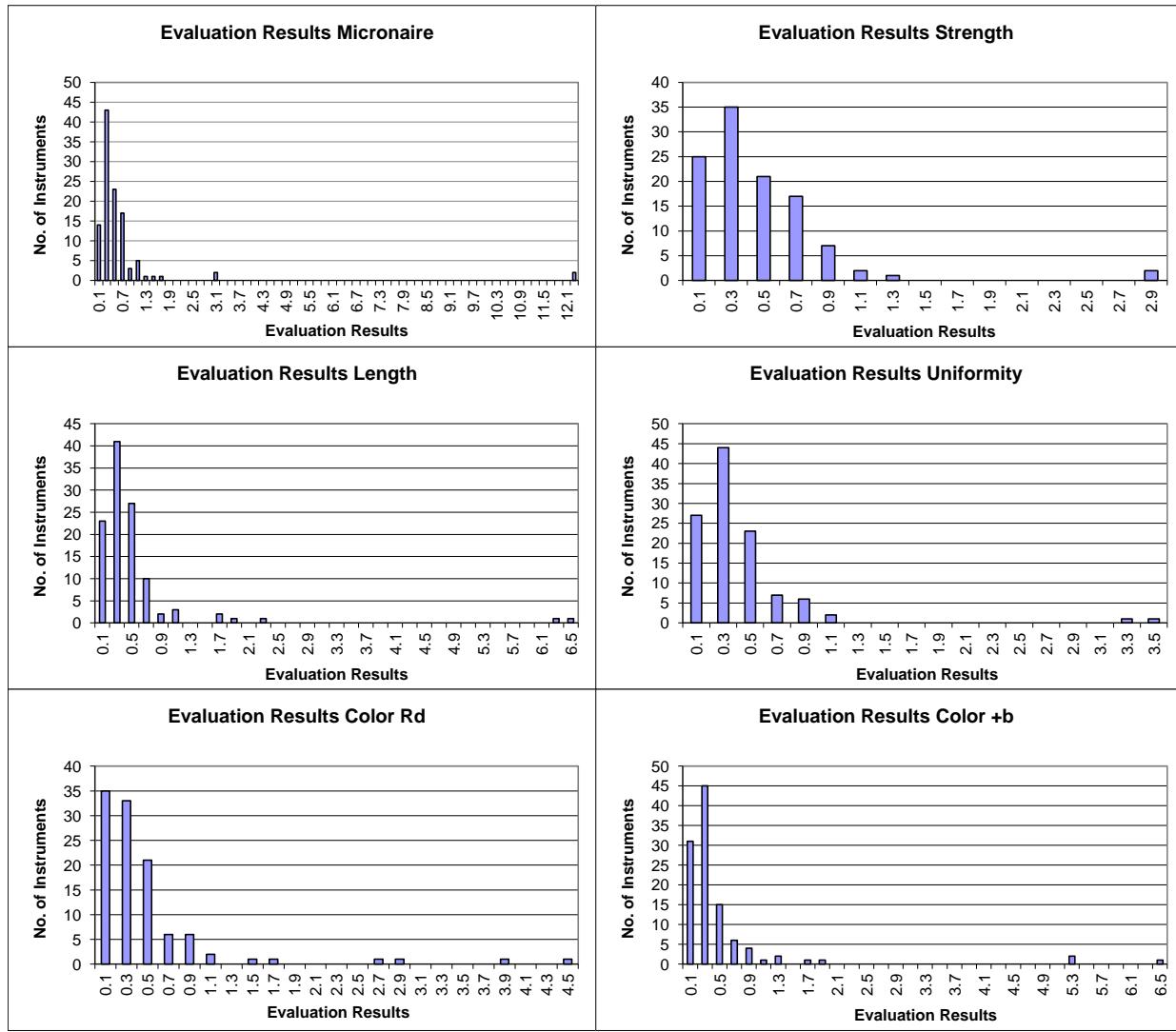
The evaluation results are entered based on the unrounded values  
(classes are defined as > lower limit and <= upper limit)

**Instrument Evaluation****- Graph of Single Properties -**

According to ICAC CSITC Task Force Recommendations

Global - Round Trial 2016 - 1

		Evaluation Micronaire	Evaluation Strength	Evaluation Length	Evaluation Uniformity	Evaluation Color Rd	Evaluation Color +b
Statistics							
Average	0.72	0.46	0.54	0.42	0.48	0.52	
Median	0.39	0.35	0.33	0.31	0.25	0.29	
Best Instr.	0.06	0.04	0.09	0.05	0.03	0.03	
Worst Instr.	12.32	2.92	6.46	3.47	4.51	6.47	



x-Axis shows midpoints of classes

The evaluation results are entered based on the unrounded values



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 1 General Evaluation

Section One: Result Distribution

Section Two: Instrument Evaluation

**Section Three: Within Limits Evaluation**

### Section Three: Within Limits Evaluation

Content:

- Based on Average of 30 Test Results
- Based on Single Test Results

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*

USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



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\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

## Within Limits Evaluation

Based on average of 30 test results for each sample

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20 units	2.0 g/tex	0.030 inch	2.0 %	1.5 units	0.5 units
Average % Results within Limits	96.4	96.6	95.5	98.0	91.5	92.7
Completely within limits	93.8	90.9	93.8	97.3	84.4	89.0
% of Instruments ≥75% within limits	96.4	97.3	94.6	98.2	90.8	91.7
% of Instruments ≥50% within limits	97.3	98.2	95.5	98.2	95.4	93.6

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL161-001-01	100	100	100	100	100	100
GL161-002-01	100	100	100	100	100	100
GL161-003-03	100	100	100	100	100	100
GL161-004-01	25	75	25	100		
GL161-005-01	100	100	100	100	100	100
GL161-006-13	100	100	100	100	100	100
GL161-007-02	100	100	100	100	100	100
GL161-008-01	100	100	75	100	100	0
GL161-009-01	100	100	100	100	100	100
GL161-010-03	100	100	100	100	100	100
GL161-011-01	0	25	0	0	50	50
GL161-011-02	0	25	0	0	50	50
GL161-013-02	100	100	100	100	100	100
GL161-013-29	100	100	100	100	100	100
GL161-014-01	100	100	100	100	100	100
GL161-015-01	100	100	100	100	100	100
GL161-015-04	100	100	100	100	100	100
GL161-015-05	100	100	100	100	100	100
GL161-018-01	75	100	100	100	75	100
GL161-020-01	100	100	100	100	100	100
GL161-022-01	100	100	100	100	100	100
GL161-023-31	100	100	100	100	100	100
GL161-023-32	100	100	100	100	100	100
GL161-024-01	100	100	100	100	100	100
GL161-025-01	100	75	25	100	100	100
GL161-026-01	100	100	100	100	100	100
GL161-027-01	100	100	100	100	100	100
GL161-027-02	100	100	100	100	100	100
GL161-029-02	100	100	100	100	0	0
GL161-029-03	100	100	100	100	100	100
GL161-031-01	100	100	100	100	100	100
GL161-031-02	100	100	100	100	100	100
GL161-031-04	100	100	100	100	100	100
GL161-032-01	100	100	100	100	100	100

GL161-033-01	100	100	100	100	100	100
GL161-034-04	100	100	100	100	100	100
GL161-035-01	100	100	100	100	50	100
GL161-036-01	100	100	100	100	100	100
GL161-036-02	100	100	100	100	100	100
GL161-037-01	50	100	100	100	0	0
GL161-038-01	100	100	100	100	100	100
GL161-038-02	100	100	100	100	100	100
GL161-039-04	100	100	100	100	100	100
GL161-039-30	100	100	100	100	100	100
GL161-040-01	100	100	100	100	100	100
GL161-041-01	100	75	100	75	0	100
GL161-042-01	100	100	100	100	100	100
GL161-043-02	100	100	100	100	100	100
GL161-043-03	100		50	100	100	0
GL161-043-04	100	100	100	100	75	25
GL161-043-06	100	100	100	100	100	100
GL161-043-07	100	75	100	100	100	100
GL161-043-08	100	100	100	100	100	100
GL161-044-01	100	100	100	100	100	100
GL161-044-02	100	100	100	100	100	100
GL161-045-04	100	100	100	100	100	100
GL161-045-05	100	100	100	100	100	100
GL161-046-01	100	100	100	100	100	100
GL161-047-01	100	75	100	100	75	100
GL161-048-01	100	75	100	100	100	100
GL161-049-01	100	100	100	100	0	100
GL161-050-13	75	75	100	100		
GL161-052-01	100	100	100	100	100	100
GL161-052-02	100	100	100	100	100	100
GL161-053-01	100	100	100	100	100	25
GL161-054-01	100	100	100	100	100	100
GL161-055-01	100	100	100	100	100	100
GL161-056-05	100		25			
GL161-057-01	100	100	100	100	100	100
GL161-058-01	100	100	100	100	100	100
GL161-058-02	100	100	100	100	100	100
GL161-060-04	100	100	100	100	100	100
GL161-060-05	100	100	100	100	100	100
GL161-061-01	100	100	100	100	100	100
GL161-062-01	100	100	100	100	100	100
GL161-062-02	100	100	100	100	100	100
GL161-062-03	100	100	100	100	100	100
GL161-062-06	100	100	100	100	100	100
GL161-063-02	100	100	100	100	100	100
GL161-065-01	100	100	100	100	75	100
GL161-065-03	100	100	100	100	75	100
GL161-067-21	100	100	100	100	100	100
GL161-067-30	100	100	100	100	100	100
GL161-068-01	100	100	100	100	50	100
GL161-069-03	100	100	100	100	75	100
GL161-070-01	75	100	100	100	100	100
GL161-071-01	100	100	100	100	100	100
GL161-071-02	100	100	100	100	100	100
GL161-071-03	100	100	100	100	100	100

GL161-071-04	100	100	100	100	100	100
GL161-073-26	100	100	100	100	50	100
GL161-074-01	100	100	100	100	100	100
GL161-074-02	100	100	100	100	100	100
GL161-075-06	100	100	100	100	100	100
GL161-076-01	100	100	100	100	100	100
GL161-077-01	100	50	100	100	100	25
GL161-079-01	100	100	100	100	100	75
GL161-081-01	100	100	100	100	100	100
GL161-082-53	100	100	100	100	100	100
GL161-082-60	100	100	100	100	100	100
GL161-084-01	100	100	100	100	0	100
GL161-086-02	100	100	100	100	100	100
GL161-086-03	100	100	100	100	100	100
GL161-086-04	100	100	100	100	100	100
GL161-088-01	100	100	100	100	100	100
GL161-088-02	100	100	100	100	100	100
GL161-089-03	100	100	100	100	100	100
GL161-089-04	100	100	100	100	100	100
GL161-089-06	100	100	100	100	100	100
GL161-090-01	100	100	100	100	75	100
GL161-091-01	100	100	100	100	100	75
GL161-091-02	100	100	100	100	100	75

## Within Limits Evaluation

Based on Single Test Results

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20 units	2.0 g/tex	0.030 inch	2.0 %	1.5 units	0.5 units
Average % Results within Limits	95.3	93.0	92.9	96.4	90.1	89.2
% of Instruments 100% within limits	58.0	32.7	33.0	52.3	51.4	44.0
% of Instruments ≥95% within limits	88.4	68.2	76.8	86.5	68.8	67.0
% of Instruments ≥75% within limits	95.5	92.7	92.9	98.2	86.2	85.3
% of Instruments ≥65% within limits	96.4	95.5	94.6	98.2	90.8	89.9
% of Instruments ≥50% within limits	96.4	98.2	95.5	98.2	95.4	94.5

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL161-001-01	78	99	96	98	100	96
GL161-002-01	100	98	100	100	99	100
GL161-003-03	100	99	100	99	100	99
GL161-004-01	25	75	34	100		
GL161-005-01	100	100	97	98	85	97
GL161-006-13	100	99	100	100	100	99
GL161-007-02	99	100	99	100	91	85
GL161-008-01	98	98	88	94	78	5
GL161-009-01	94	99	98	94	84	85
GL161-010-03	100	99	98	100	100	99
GL161-011-01	0	25	0	10	50	50
GL161-011-02	0	25	0	8	50	50
GL161-013-02	98	99	100	100	98	96
GL161-013-29	98	96	97	100	100	100
GL161-014-01	100	99	100	100	100	99
GL161-015-01	100	100	100	100	100	100
GL161-015-04	100	100	100	100	100	100
GL161-015-05	100	100	100	100	100	100
GL161-018-01	79	93	74	93	71	98
GL161-020-01	100	99	99	100	100	98
GL161-022-01	88	71	99	95	99	79
GL161-023-31	100	100	99	100	100	100
GL161-023-32	100	98	99	100	100	100
GL161-024-01	100	100	100	100	100	100
GL161-025-01	99	83	43	95	97	91
GL161-026-01	100	88	98	100	99	100
GL161-027-01	98	95	93	100	91	92
GL161-027-02	98	95	93	100	91	93
GL161-029-02	100	86	98	100	40	43
GL161-029-03	100	100	100	100	100	100

GL161-031-01	100	92	98	99	98	96
GL161-031-02	99	95	98	100	86	98
GL161-031-04	98	96	97	99	100	100
GL161-032-01	100	100	100	100	100	98
GL161-033-01	99	100	95	100	99	98
GL161-034-04	100	100	97	100	98	100
GL161-035-01	98	88	97	98	63	100
GL161-036-01	98	96	97	100	100	100
GL161-036-02	100	99	96	100	100	98
GL161-037-01	43	83	100	80	0	2
GL161-038-01	100	97	100	100	99	96
GL161-038-02	100	85	100	97	100	94
GL161-039-04	100	93	100	100	100	88
GL161-039-30	100	100	99	100	100	98
GL161-040-01	100	99	96	100	94	88
GL161-041-01	100	68	99	85	9	91
GL161-042-01	99	99	98	100	100	100
GL161-043-02	98	97	98	98	92	100
GL161-043-03	100		31	76	84	2
GL161-043-04	99	83	90	99	76	63
GL161-043-06	96	80	89	98	83	95
GL161-043-07	100	76	98	100	99	99
GL161-043-08	94	90	84	93	98	100
GL161-044-01	100	100	100	100	100	100
GL161-044-02	98	100	99	100	100	100
GL161-045-04	100	99	99	98	100	100
GL161-045-05	100	100	95	97	96	99
GL161-046-01	100	100	99	100	100	100
GL161-047-01	98	63	99	98	69	98
GL161-048-01	99	71	98	100	100	100
GL161-049-01	88	93	80	92	9	72
GL161-050-13	66	63	76	96		
GL161-052-01	99	100	100	98	85	77
GL161-052-02	98	100	100	98	86	68
GL161-053-01	94	87	100	99	100	43
GL161-054-01	100	100	99	97	100	99
GL161-055-01	100	100	94	100	96	91
GL161-056-05	98		63			
GL161-057-01	100	89	99	100	98	94
GL161-058-01	100	99	100	100	100	100
GL161-058-02	100	96	99	97	100	100
GL161-060-04	99	100	98	98	100	86
GL161-060-05	100	94	88	98	100	93
GL161-061-01	99	100	100	97	100	100
GL161-062-01	100	100	100	100	100	100
GL161-062-02	98	100	98	100	100	100
GL161-062-03	100	100	100	100	100	100
GL161-062-06	100	100	100	100	100	100
GL161-063-02	100	100	100	100	100	100
GL161-065-01	100	100	98	99	83	100
GL161-065-03	100	96	90	93	72	87
GL161-067-21	100	100	99	100	100	100
GL161-067-30	100	100	100	98	100	100
GL161-068-01	100	95	100	98	53	89
GL161-069-03	98	96	100	96	88	100

GL161-070-01	80	96	90	100	99	80
GL161-071-01	100	93	100	100	100	100
GL161-071-02	100	93	100	100	100	100
GL161-071-03	98	94	100	99	100	99
GL161-071-04	100	85	100	100	100	100
GL161-073-26	100	93	93	99	63	50
GL161-074-01	100	98	99	99	100	74
GL161-074-02	100	100	99	100	97	98
GL161-075-06	98	99	98	93	82	85
GL161-076-01	98	96	71	93	87	66
GL161-077-01	97	54	94	83	97	25
GL161-079-01	100	91	81	99	98	59
GL161-081-01	98	97	78	97	100	100
GL161-082-53	100	100	98	99	100	100
GL161-082-60	100	98	98	93	99	100
GL161-084-01	100	93	98	100	34	97
GL161-086-02	100	99	99	99	100	100
GL161-086-03	95	100	97	100	100	97
GL161-086-04	100	93	98	99	100	100
GL161-088-01	100	93	100	100	100	100
GL161-088-02	100	95	100	100	100	100
GL161-089-03	100	100	100	100	100	100
GL161-089-04	100	100	100	100	100	100
GL161-089-06	100	100	100	100	100	100
GL161-090-01	100	99	93	100	73	100
GL161-091-01	98	99	88	97	83	67
GL161-091-02	99	96	99	99	72	77