



CSITC Task Force Contributions

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Round Trials - Introduction



- CSITC Round Trials are one of the activities of CSITC Task Force
 - Executed by
 - ICAC: registration (Maria Borisova)
 - Faserinstitut Bremen: execution (Axel Drieling)
 - USDA-AMS: samples (Gretchen Deatherage)
 - Conducted 4 times a year → CSITC RT 2023-3 ended in September, 2023-4 approx. Dec 20th
 - 4 samples, each tested 30 times (5 days x 6 tests)
 - Analysis of all properties
 - 6 properties for evaluation: Mic, Str, UHML, LU, Rd, +b
 - 4 properties for information: Trash Area, Trash Count, SFI, Maturity

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Round Trials - Introduction



- **Analysis**

- Analysis of the deviation between lab average result and reference value (average of all labs)
- For each property:
 - Average of the absolute deviations of all 4 samples
 - Divided by a scale value for achieving comparable unitless evaluation result
 - Scale value fixed based on USDA AMS reproducibility limits
→ Caring for the same level for all properties
 - Typical results between 0.2 and 0.7
- **OER Overall Evaluation Result as the average evaluation of the 6 properties**
 - Combining all properties to one value
- **So OER is a value showing in one value how far an instrument is deviating from the true results**

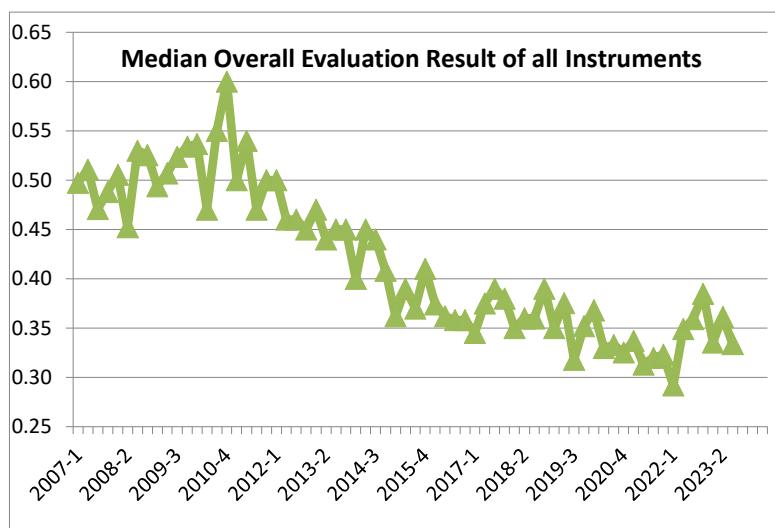
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Development of the Median OER



- Results were improving drastically since 2011
- New status since 2015
- Further improvements from 2020 could not be continued
- So a constant level of 0.35
- Compared to 2007-2010 OER is reduced = improved by 35%
- Improvement on all properties
- This means a 35% reduction of interlab. variation for all CSITC checked laboratories
- Reasons:
 - (New) labs are learning and then keeping the good level
 - New instruments

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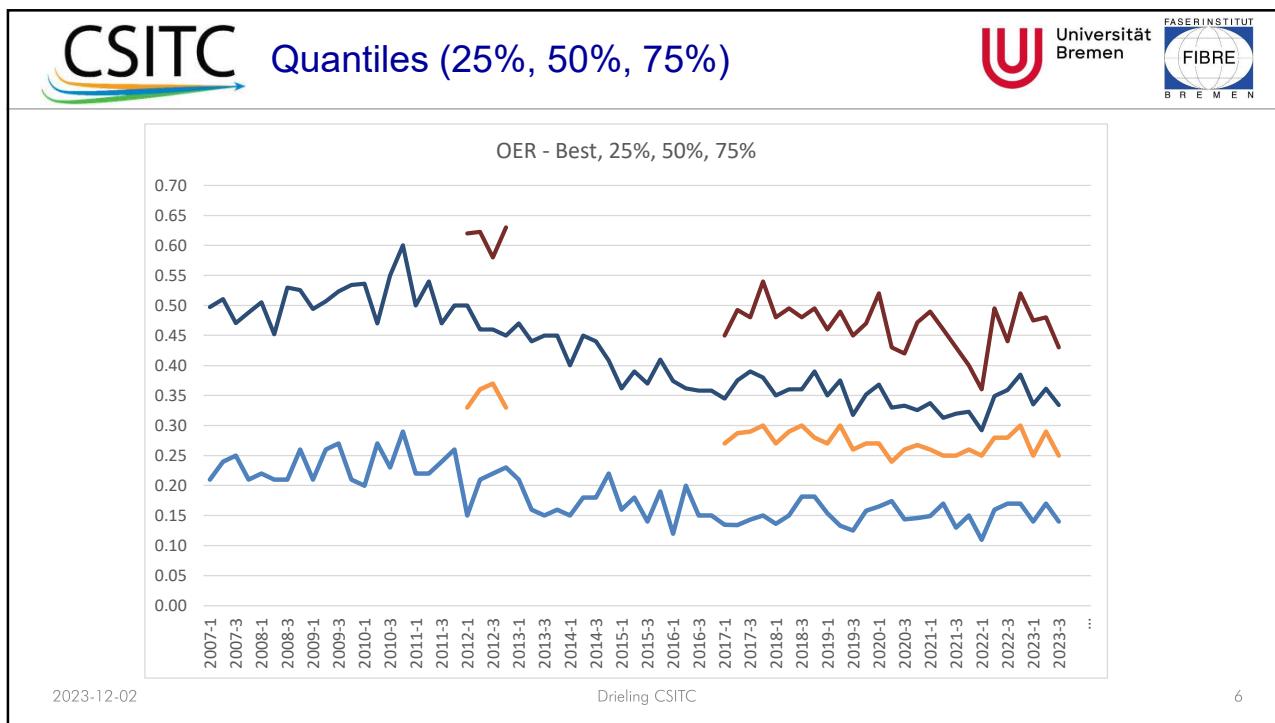
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| Evaluation Results in Detail | | | | | | | | | | | Universität Bremen | | FASER INSTITUT FIBRE B R E M E N | | | | |
|---|------------------------|------|-----------|-----------|-------------------|-----------------|----------------|----------------|----------------|--|---------------------|-------------------|--|---------------------|---------------------|--------------------|------------|
| | Number of Participants | | | | OER Distribution | | | | | Single Properties - Median Evaluations | | | | | | Median Eval. Trash | |
| | Instruments | Labs | Sample Se | Uster Prg | World: Median OER | World: best OER | World: 25% OER | World: 50% OER | World: 75% OER | Evaluation Micronain | Evaluation Strength | Evaluation Length | Evaluation Uniformit | Evaluation Color Rd | Evaluation Color +b | Trash Cou | Trash Are |
| Scale Value | | | | | | | | | | 0.10 | 1.50 | 0.02 | 1.00 | 1.50 | 0.50 | 1.4 x USDA | 1.2 x USDA |
| Relevance | | | | | | | | | | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 |
| min | 69 | 47 | 60 | | 0.292 | | | | | 0.30 | 0.25 | 0.25 | 0.23 | 0.20 | 0.25 | 0.19 | 0.25 |
| max | 160 | 96 | 117 | | 0.600 | | | | | 0.64 | 0.64 | 0.52 | 0.49 | 0.71 | 0.74 | 0.42 | 0.43 |
| AV 2007-11 | 95 | 66 | | | 0.51 | | | | | 0.51 | 0.47 | 0.41 | 0.37 | 0.50 | 0.49 | | |
| AV 2012-15 | 134 | 83 | 95.7 | | 0.43 | | | | | 0.44 | 0.37 | 0.37 | 0.35 | 0.37 | 0.42 | | |
| AV 2015-19 | 130 | 77 | 97 | | 0.36 | | | | | 0.38 | 0.33 | 0.34 | 0.32 | 0.25 | 0.37 | 0.31 | 0.35 |
| AV 2020-2022 | 108 | 59 | 76 | 0.0 | 0.34 | 0.15 | 0.26 | 0.34 | 0.45 | 0.35 | 0.31 | 0.32 | 0.30 | 0.22 | 0.35 | 0.25 | 0.34 |
| AV 2023 | 117 | 60 | 77 | 0 | 0.34 | 0.15 | 0.26 | 0.34 | 0.46 | 0.34 | 0.30 | 0.33 | 0.28 | 0.21 | 0.40 | 0.20 | 0.27 |
| AV all | 116 | 71 | 90 | 0 | 0.42 | 0.18 | 0.28 | 0.42 | 0.49 | 0.43 | 0.38 | 0.36 | 0.34 | 0.35 | 0.42 | 0.28 | 0.34 |
| Improved Evaluation Grade 2023 / 2007 to 2011 | | | | | -33% | | | | | -34% | -37% | -21% | -24% | -59% | -17% | -42% | -27% |
| 2023-1 | 90 | 57 | 70 | 0 | 0.335 | 0.140 | 0.25 | 0.34 | 0.48 | 0.32 | 0.31 | 0.34 | 0.28 | 0.20 | 0.34 | 0.19 | 0.30 |
| 2023-2 | 104 | 58 | 69 | 0 | 0.361 | 0.170 | 0.29 | 0.36 | 0.48 | 0.39 | 0.28 | 0.30 | 0.31 | 0.22 | 0.47 | 0.19 | 0.25 |
| 2023-3 | 158 | 66 | 93 | 0 | 0.334 | 0.140 | 0.25 | 0.33 | 0.43 | 0.30 | 0.30 | 0.34 | 0.26 | 0.20 | 0.40 | 0.22 | 0.25 |
| 2023-4 | | | | | | | | | | | | | | | | | |
| ... | | | | | | | | | | | | | | | | | |

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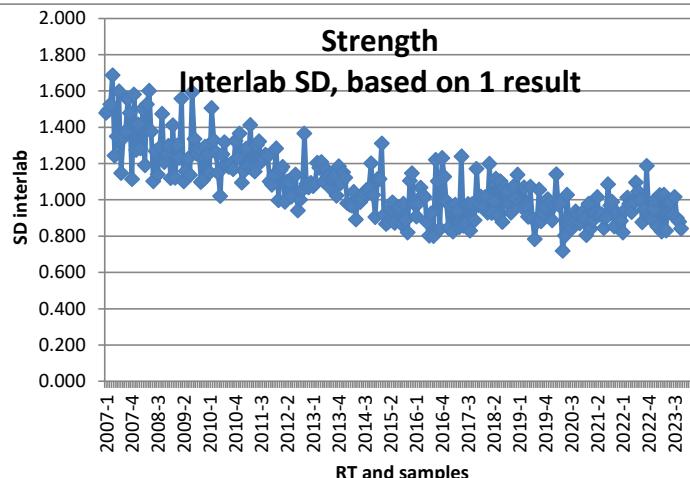
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Interlaboratory SD



Example Strength:

- This is the variation between labs that you have to consider
- Reduced from 1.4 g/tex to 0.9 g/tex
- For the benefit of trading with cotton, e.g. reducing claims
- This means that the Round Trials and improvements are not solely „nice“, but extremely valuable for the cotton value added chain.

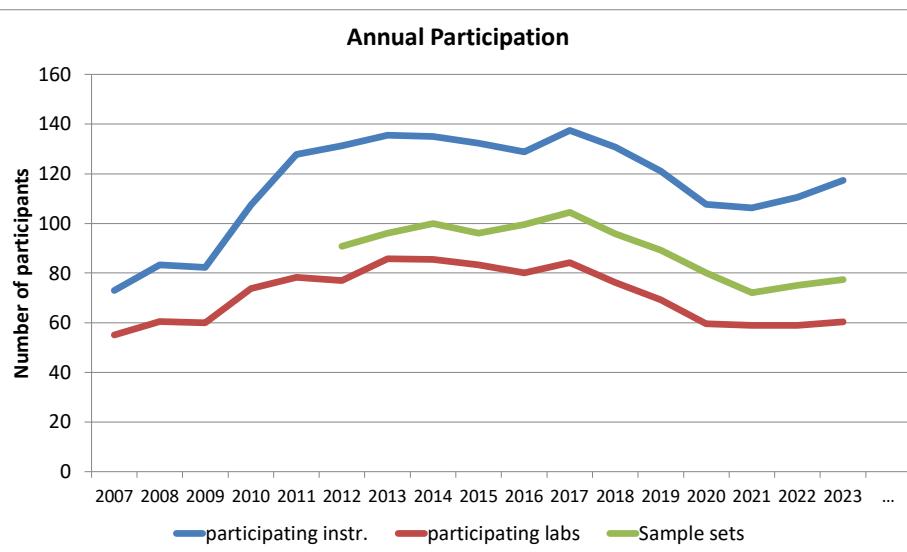
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Participation – Number of Participants



- Sample sets = registration = payment
- Participating labs = laboratories sending results
- Participating instruments = actually participating instruments

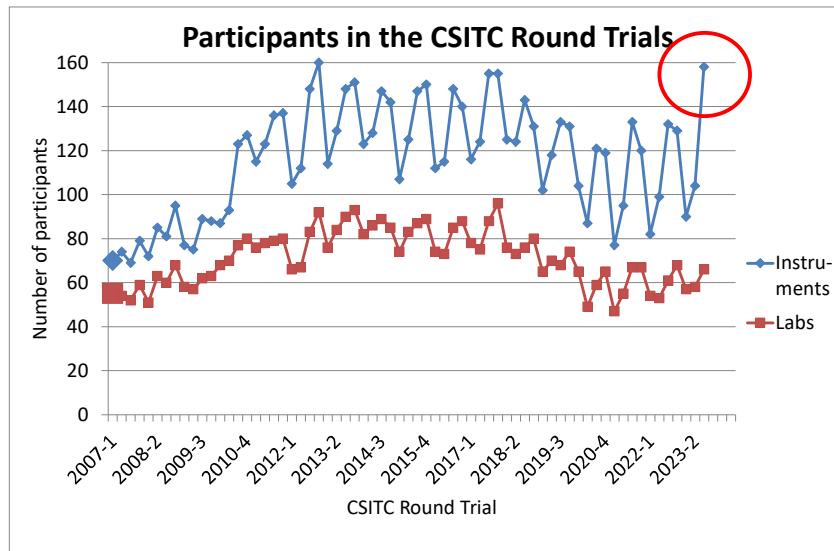
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Participation – Number of Participants



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Participation – Regional Distribution



- Registered laboratories in 2022
- Laboratories from all continents
- Nearly all important cotton producing countries involved

| Country | Labs |
|---------------|------|
| ARGENTINA | 1 |
| AUSTRALIA | 4 |
| BRAZIL | 14 |
| BURKINA FASO | 1 |
| CÔTE D'IVOIRE | 3 |
| CHINA | 5 |
| COLOMBIA | 2 |
| EGYPT | 1 |
| ETHIOPIA | 2 |
| GERMANY | 1 |
| GREECE | 3 |
| INDIA | 13 |
| ISRAEL | 1 |
| ITALY | 1 |
| KENYA | 1 |
| MALI | 1 |
| MEXICO | 1 |
| PAKISTAN | 1 |
| SENEGAL | 1 |
| SOUTH AFRICA | 2 |
| SPAIN | 2 |
| SUDAN | 2 |
| SWITZERLAND | 1 |
| TAJIKISTAN | 3 |
| TANZANIA | 3 |
| THAILAND | 1 |
| TURKEY | 2 |
| UGANDA | 1 |
| UNITED STATES | 17 |
| UZBEKISTAN | 2 |
| VIET NAM | 1 |
| ZIMBABWE | 1 |

| Continent | Countries | Labs |
|---------------|-----------|------|
| Africa | | 12 |
| Asia | | 29 |
| Australia | | 4 |
| Europe | | 8 |
| North America | | 18 |
| South America | | 17 |

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Registered laboratories in 2022



- Registered laboratories in 2022
- Participation is clearly focused on cotton production/classing
 - The benefits from Round Trials are obvious for cotton production/classing
 - Independently from the kind of classing system
- **Spinning is less than 10% of the participating labs**

| | Number | Percent |
|---------------------------------|--------|---------|
| Cotton Production with Classing | 13 | 14 |
| Cotton Classing - Government | 17 | 18 |
| Cotton Classing - Association | 20 | 21 |
| Cotton Classing - Independent | 19 | 20 |
| Spinning Mill | 9 | 9 |
| Instrument Manufacturer | 4 | 4 |
| Govt / Research / RTC / Other | 13 | 14 |

| | Number | Percent |
|--------------------|--------|---------|
| Production related | 69 | 73 |
| Spinning | 9 | 9 |
| Other | 17 | 18 |

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