Contamination Status of Indian Cotton

Dr. C. Sundaramoorthy

Dr. P.K. Mandhyan

Dr. S.K.Shukla

Dr. P.G.Patil





Introduction

Indian Cotton Scenario:

- Leading Producer in the World (26%)
- Second Largest Consumer after China (22%)
- Second Largest exporter after USA
- Harvesting: Hand Picking and Less Trash

Technology Mission On Cotton

Before TMC



Outcome

- Modernized Ginning Industry:
 - >1000
- > Trash Level (Cotton Bales): 1-2%
- Increased raw cotton Exports
- > Adequate processing Capacity
- > Skilled Human Resource

After TMC









ITMF Contamination Survey

Most contaminated cotton descriptions:

- India (DCH, Shankar-4/6, MCU-5, J-34, India-Others),
- Pakistan (Pakistan Others),
- Uzbekistan (Medium Staples) and
- Ivory Coast.

Clean Raw cottons:

Australia, Brazil, USA and China

2016: Total Mills: 90 (India: 16)

ITMF: Contamination Sources

Source	Item
Fabrics Made of	Woven Plastic; Plastic Film;
	Jute/Hessian; Cotton
Strings Made of	Woven Plastic; Plastic Film;
	Jute/Hessian; Cotton
Organic Matter	Leaves, trashes, Paper, etc.
Inorganic	Sand Dust
	Rust
	Metal/Wire
Oily/Chemicals	Grease/Oil
	Rubber
	Stamp Colour
	Tar

Effects of Contamination

- •String Jute hessian: Increases breakages rate, Poor dye pickup in yarn, Poor yarn quality.
- •Leaves, dust, stones: Increase the waste & reduce realization, damages to machinery parts, increases yarn breakage rate.
- •Greasy, oiled stamped cotton: very difficult to remove at further stage, reduce fabric quality

Purpose

- To identify various contaminants prevalent in the Indian
 Cotton
- To assess the extent of contamination in the Cotton bales used by the spinning industry

Primary Survey

Total Spindleage covered: 7 million spindles

Zone	No. of Mills
Southern zone	30
Central Zone	25
Northern Zone	20



Major Contaminants

- > Polypropylene
- > sand dust
- Coloured Cloth
- > Jute
- Organic Matter
- > Plastic film
- > Metal Parts











Sources of Contamination

Farmers field

- Picking & Storing (Hessian & HDPE bags)
- Hairs, feathers, sand.

Ginning & Pressing

- Sand & Dust,
- Labours: hair, cloth, pouch
- Use of color stamp: contaminated with color

Extent of Contamination

Contamination Status - S 6

Source	Item	I	М	S
Fabrics Made of	abrics Made of Woven Plastic		5	20
	Plastic Film	90	5	5
	Jute/Hessian	60	20	20
	Cotton	75	25	0
Strings Made of	Woven Plastic	60	30	10
	Plastic Film	75	10	15
	Jute/Hessian	50	45	5
	Cotton	95	5	0
Organic Matter	Leaves, trashes, Paper, etc.	40	45	15
Inorganic	Sand Dust	65	20	15
	Rust	80	10	10
	Metal/Wire	85	0	15
Oily/Chemicals	Grease/Oil	75	25	0
	Rubber	95	5	0
	Stamp Colour	80	10	10
	Tar	80	15	5
Tota	l Contamination	74	17	9

ITMF CS

Year Degree of Contamination				Participating	
l oai	I	М	S	Companies	
2013	48	24	28	15	
2011	50	33	17	18	
2009	54	34	12	17	

- Jute and Hessian (F/S)
- Organic Matter
- Sand dust
- Woven Plastic

- Nimbhora
- Bodad
- Manavader
- Amreli
- Chotila

Contamination Status – MCU 5

Source	Item	I	M	S
Fabrics Made of Woven Plastic		59	27	14
	Plastic Film	86	9	5
	Jute/Hessian	59	27	14
	Cotton	64	27	9
Strings Made of	Woven Plastic	45	27	27
	Plastic Film	45	23	32
	Jute/Hessian	36	36	27
	Cotton	86	14	0
Organic Matter	Leaves, trashes, Paper, etc.	32	41	27
Inorganic	Sand Dust	50	32	18
	Rust	91	5	5
	Metal/Wire	77	18	5
Oily/Chemicals	Grease/Oil	73	27	0
	Rubber	91	9	0
	Stamp Colour	91	5	5
	Tar	95	5	0
Tota	al Contamination	68	21	12

ITMF CS

Year	Degree of Contamination			Participating	
I oai	I	М	S	Companies	
2013	53	19	28	15	
2011	40	25	35	18	
2009	44	30	26	17	

- Woven Plastic (F/S)
- Jute and Hessian (F/S)
- Organic Matter
- Sand dust

- Guntur
- Warangal
- Nandyal
- Bellary

Contamination Status – DCH

Source	Item		M	S
Fabrics Made of	Woven Plastic	90	10	0
	Plastic Film	100	0	0
	Jute/Hessian	80	10	10
	Cotton	70	30	0
Strings Made of	Woven Plastic	40	30	30
	Plastic Film	50	40	10
	Jute/Hessian	20	60	20
	Cotton	90	10	0
Organic Matter	Leaves, trashes, Paper, etc.	20	70	10
Inorganic	Sand Dust	50	20	30
	Rust	80	10	10
	Metal/Wire	100	0	0
Oily/Chemicals	Grease/Oil	90	10	0
	Rubber	100	0	0
	Stamp Colour	90	0	10
	Tar	90	10	0
Tota	al Contamination	73	19	8

ITMF CS

Year	Degree of Contamination			Participating	
I our	I	М	S	Companies	
2013	43	33	24	15	
2011	52	28	20	18	
2009	50	31	19	17	

- Woven Plastic (S)
- Plastic Film
- Jute and Hessian (S)
- Organic Matter
- Sand dust

- MP
- Karnataka

Contamination Status

Source	Item	I	M	S
Fabrics Made of	Woven Plastic	69	17	14
	Plastic Film	89	7	5
	Jute/Hessian	63	25	11
	Cotton	69	29	2
Strings Made of	Woven Plastic	47	33	20
	Plastic Film	52	29	20
	Jute/Hessian	34	53	13
	Cotton	86	14	0
	Leaves, trashes,			
Organic Matter	Paper etc.	38	47	15
Inorganic	Sand Dust	59	28	15
	Rust	89	7	5
	Metal/Wire	84	10	6
Oily/Chemicals	Grease/Oil	74	25	1
	Rubber	94	6	0
	Stamp Colour	91	5	5
	Tar	91	7	2
Total Contamination		74	17	9

Degree of Contamination			No. of
I M S			Responde nts
74	18	8	15
77	16	7	18
78	16	6	17
	74 77	I M 74 18 77 16	74 18 8 77 16 7

Bottom line

- Overall Contamination status is Insignificant to Moderate
- The nature of contamination reveals
 - Case for Man-made contamination (Major Concern)
 - Need for appropriate packaging and storage
- Need to Create brand "Indian Cotton"

PREMIUM PRICE Vs DISCOUNTING

THANK YOU